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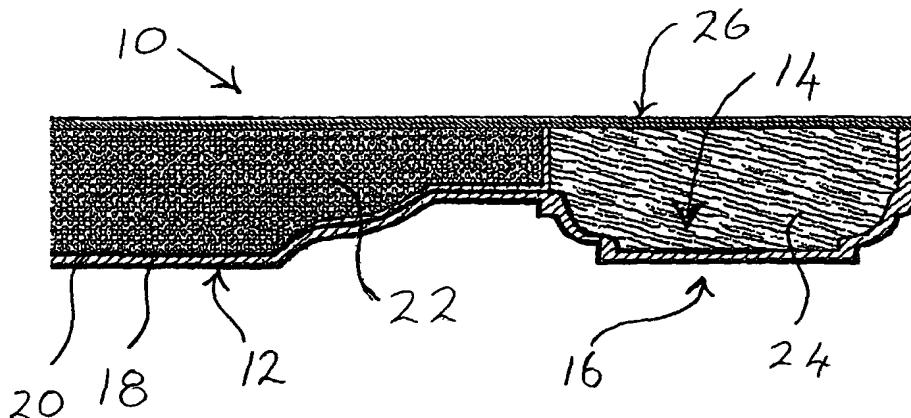
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(57) Abstract: A composite board and a method of manufacture thereof which board has a moulded front wall (12), a sheet insert (22) which is attached to the front wall, a frame element (14) which is attached to the front wall and the insert and an adhesive which acts between the front wall, the insert and the frame element.